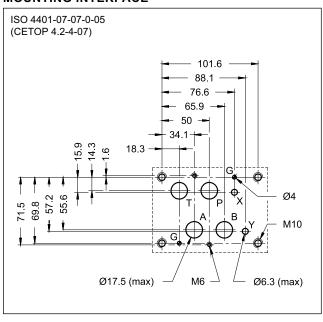


PZM7 PRESSURE REDUCING VALVE SERIES 20

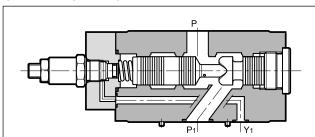
MODULAR VERSION ISO 4401-07

p max 350 barQ max 300 l/min

MOUNTING INTERFACE



OPERATING PRINCIPLE



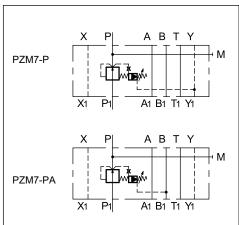
- PZM7 valves are pressure reducing valves for stack mounting, with mounting surface according to ISO 4401-07 standard.
- They are two-stage valves and are employed to assure stability of the controlled pressure, even changing the flow that passes through the valve.
- The PZM7 valves can be assembled quickly under DSP7 directional valves (see catalogue 41 420), without use of pipes, using suitable tie-rods or bolts, forming compact modular groups.
- They are supplied with adjustment screw. Knob is available as option.

PERFORMANCES

(measured with mineral oil of viscosity 36 cSt at 50 $^{\circ}\text{C})$

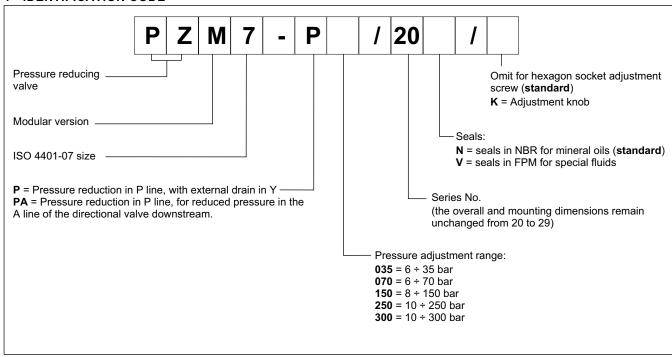
Maximum operating pressure	bar	350	
Maximum flow rate	l/min	300	
Drainage flow rate	l/min	≤ 0.9	
Ambient temperature range	°C	-20 / +60	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15		
Recommended viscosity	cSt	25	
Mass	kg	7.5	

HYDRAULIC SYMBOLS



62 411/121 ED 1/4

1 - IDENTIFICATION CODE



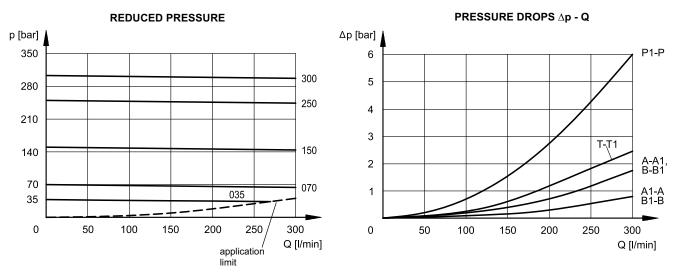
2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

3 - CHARACTERISTIC CURVES

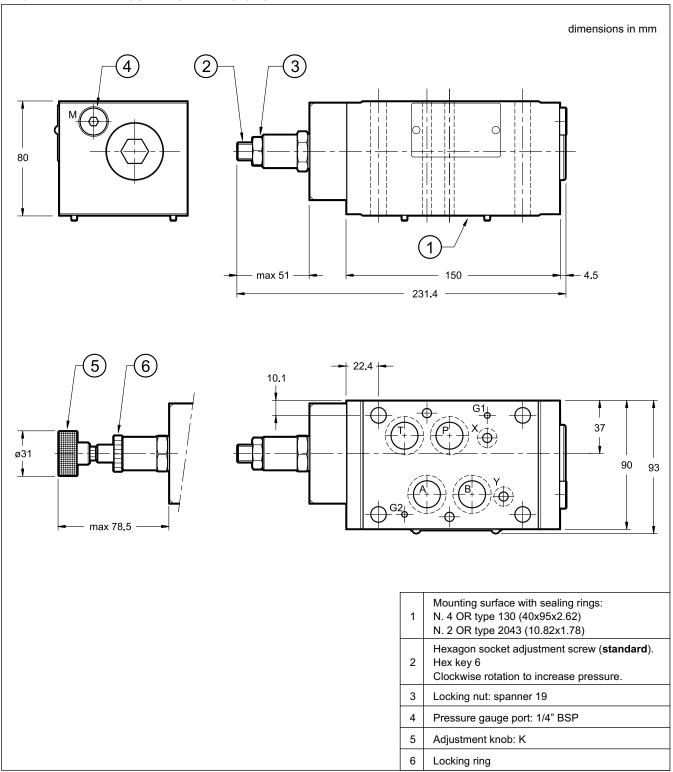
(values obtained with viscosity of 36 cSt at 50°C)



Reduced pressure in P obtained for each adjustment range, with inlet pressure 350 bar and inlet flow 350 l/min.

62 411/121 ED 2/4

4 - OVERALL AND MOUNTING DIMENSIONS



62 411/121 ED 3/4



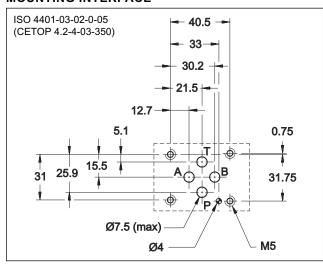


DUPLOMATIC MS S.p.A.





MOUNTING INTERFACE



CONFIGURATIONS (see hydraulic symbols at par.1)

- MZD*: pressure reduction on line P, drainage connected with line T.
- MZD*/A and MZD*/RA: pressure reduction on line A toward the actuator and maximum pressure in line B, drainage connected with line T.
- MZD*/B and MZD*/RB: pressure reduction on line B toward the actuator and maximum pressure in line A, drainage connected with line T.

PERFORMANCES (measured with mineral oil of viscosity 36cSt at 50°C)

Maximum operating pressure Maximum pressure on port T	bar	350 10
Maximum flow rate in the controlled lines Maximum flow rate in the free lines Drainage flow rate	l/min	50 75 ≤ 0,08
Ambient temperature range	°C	-20 / +60
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree		SO 4406:1999 20/18/15
Recommended viscosity	cSt	25
Mass	kg	1,4

MZD

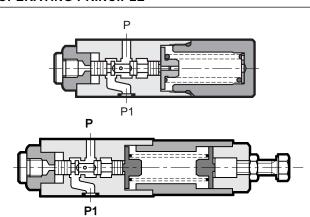
DIRECT OPERATED THREE-WAY PRESSURE REDUCING VALVE WITH FIXED OR VARIABLE ADJUSTMENT

MODULAR VERSION ISO 4401-03

p max **350** bar

Q max (see table of performances)

OPERATING PRINCIPLE



 The MZD valve is a three-way spool type direct operated pressure reducing valve. It is normally open in the rest position and the hydraulic fluid passes freely from the P1 line to the P line.

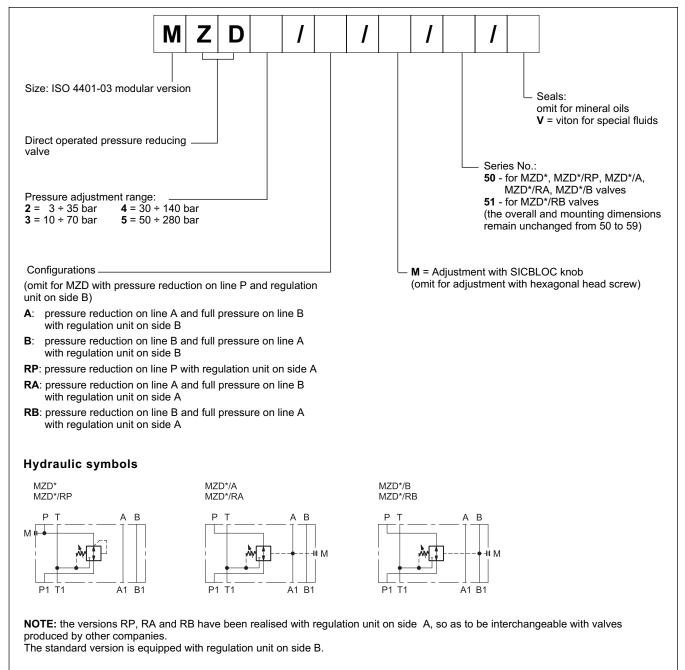
The spool is subjected to the line P pressure on one side, and on the other side by the adjustment spring. When the pressure in line P exceeds the value set by the spring, the valve closes until the pressure in P (reduced) equals the calibrated value.

- The valve construction provides good adjustment sensitivity with reduced drainage flow. The drainage is connected to line T inside the valve.
- The three-way design provides protection of the secondary circuit from pressure surges since it allows a reverse flow from the actuator to the T discharge line.
 - It is made as a modular version with ports according to the ISO 4401 standards and can be assembled quickly, without use of pipes, under the ISO 4401-03 solenoid valves.
 - The variable adjustment version is supplied with a hexagonal head adjustment screw. Upon request, it can be equipped with a SICBLOC adjustment knob.
 - The fixed adjustment version is available set at value 20, 25 or 30 bar pressure.

62 200/117 ED 1/6

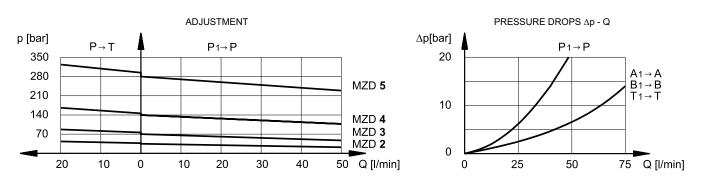
MZD

1 - IDENTIFICATION CODE OF MZD VARIABLE ADJUSTMENT VERSION



2 - MZD VARIABLE ADJUSTMENT VERSION CHARACTERISTIC CURVES

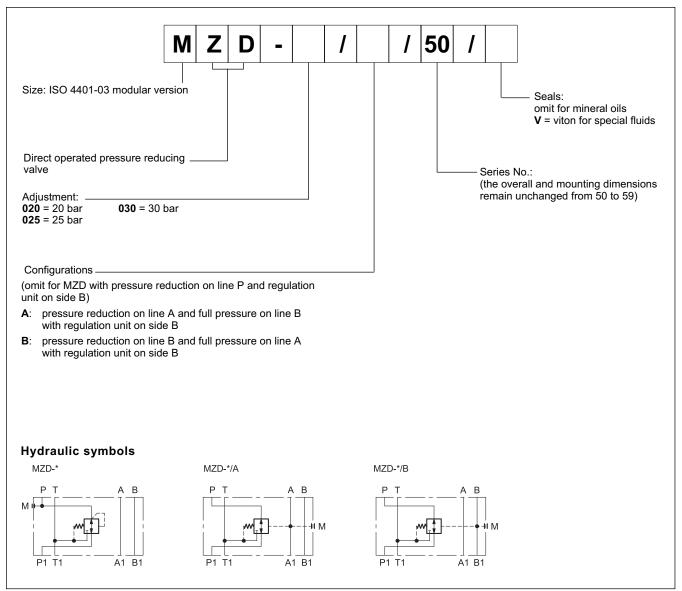
(values obtained with viscosity of 36 cSt at 50°C)



62 200/117 ED 2/6

MZD

3 - IDENTIFICATION CODE OF MZD FIXED ADJUSTMENT VERSION



4 - HYDRAULIC FLUIDS

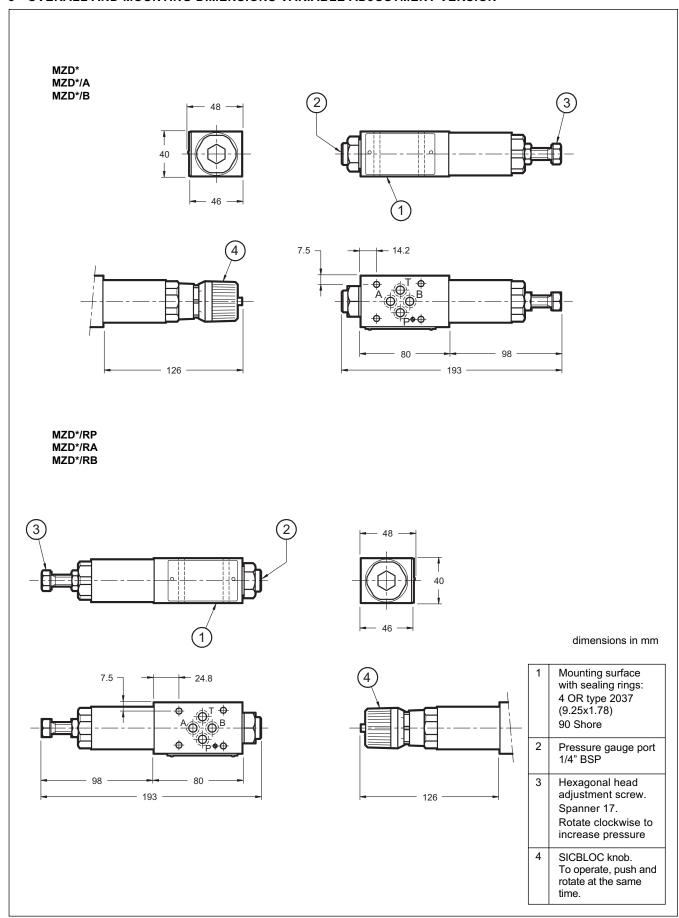
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

62 200/117 ED 3/6



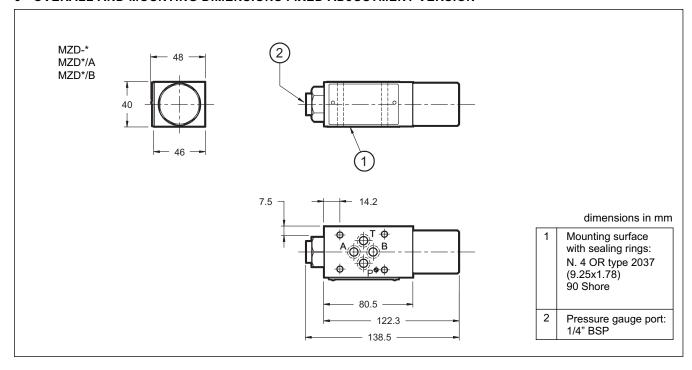
5 - OVERALL AND MOUNTING DIMENSIONS VARIABLE ADJUSTMENT VERSION



62 200/117 ED 4/6

MZD

6 - OVERALL AND MOUNTING DIMENSIONS FIXED ADJUSTMENT VERSION



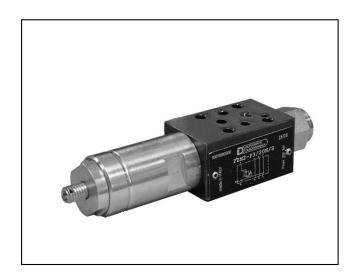
62 200/117 ED 5/6

D



DUPLOMATIC MS S.p.A.



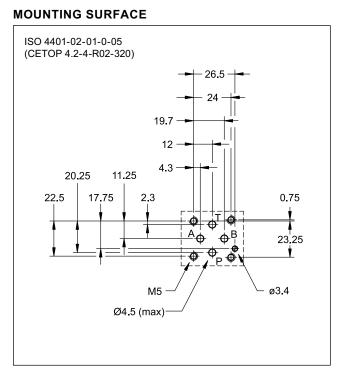


PZM2

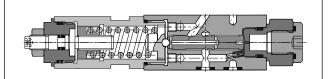
PRESSURE REDUCING VALVE DIRECT OPERATED WITH VARIABLE ADJUSTMENT SERIES 21

MODULAR VERSION ISO 4401-02

p max 320 barQ max 20 l/min



OPERATING PRINCIPLE



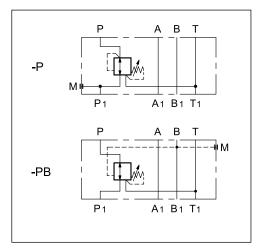
- The PZM2 valve is a three-ports pressure reducing valve, direct operated, spool type, made as modular version, with ports according to the ISO 4401 standards and can be assembled quickly, without use of pipes, under the ISO 4401-02 solenoid valves.
- The PZM2 is a normally open valve. The hydraulic fluid flows freely in the pressure line. When the inlet pressure in P exceeds the value set by the spring, the valve opens the outlet port to the tank line until the outlet pressure has been reduced to the set value.
- The valve construction provides good adjustment sensitivity with reduced drainage flow. The drainage to the tank line is internal.
- The three-ports design provides protection of the secondary circuit from pressure surges since it allows a reverse flow from the actuator to the tank line.

PERFORMANCES

(measured with mineral oil of viscosity 36cSt at 50°C)

Maximum operating pressure Maximum pressure on port T	bar	320 210
Maximum flow rate in the controlled lines Maximum flow rate in the free lines	l/min	20 30
Ambient temperature range	°C	-20 / +60
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15	
Recommended viscosity	cSt	25
Mass	kg	0,6

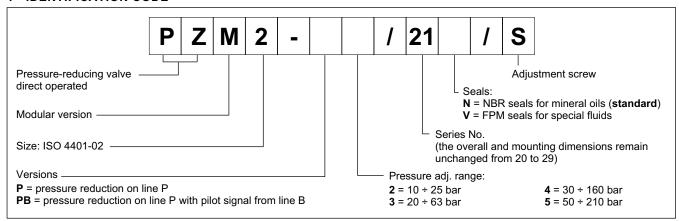
HYDRAULIC SYMBOL



62 100/119 ED 1/2

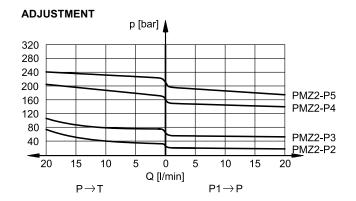


1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES

(values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

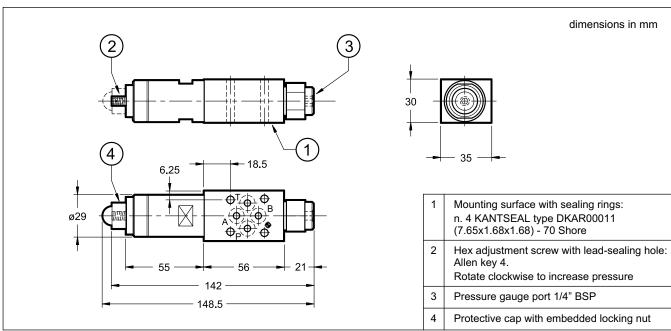
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N).

For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

4 - OVERALL AND MOUNTING DIMENSIONS





DUPLOMATIC MS S.p.A.





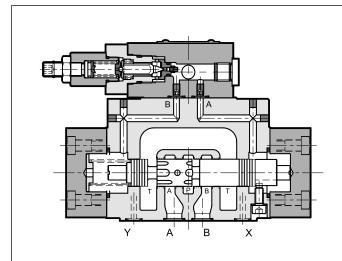
DZC* PRESSURE REDUCING VALVES SERIES 12

DZC5 CETOP P05 DZC5R ISO 4401-05 DZC7 ISO 4401-07 DZC8 ISO 4401-08

p max 350 bar

Q max (see table of performances)

OPERATING PRINCIPLE



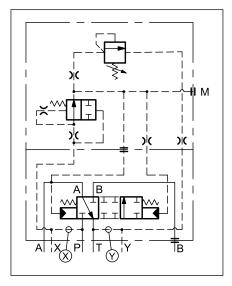
- The DZC* valves, besides reducing the pressure from line P to working line A, allow the flow to return from the line A to the return line T when a pressure greater than the set value is generated in the downstream circuit (flow path A): a typical example of hydraulic counterweight or load balancing.
- They have a mounting surface according to ISO 4401 standards. Port B is never used.
- They are available in three different sizes for flow rates up to 500 l/min.

PERFORMANCES

(obtained with mineral oil with viscosity of 36 cSt at 50°C)

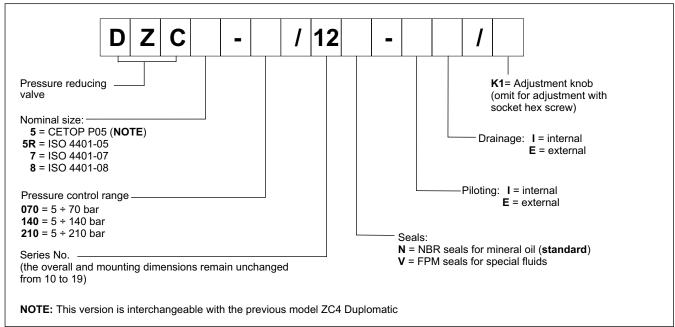
		DZC5 DZC5R	DZC7	DZC8
Maximum operating pressure	bar	350		
Maximum flow	l/min	150 300 500		
Ambient temperature range	°C	-20 / +60		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	10 ÷ 400		
Fluid contamination degree	According to	cording to ISO 4406:1999 class 20/18/15		
Recommended viscosity	cSt	25		
Mass	kg	6,3 8,6 15		

HYDRAULIC SYMBOL



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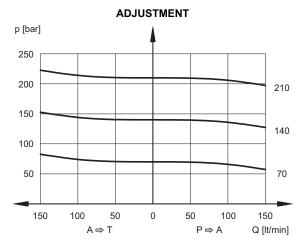
1 - IDENTIFICATION CODE



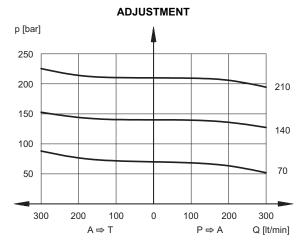
2 - CHARACTERISTIC CURVES

(obtained with mineral oil with viscosity of 36 cSt at 50°C)

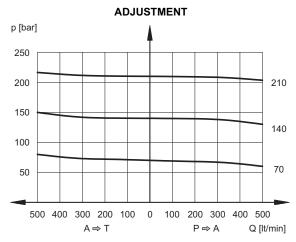
2.1 - Characteristic curves DZC5 and DZC5R



2.2 - Characteristic curves DZC7



2.3 - Characteristic curves DZC8



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3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

4 - PILOTING AND DRAINAGE

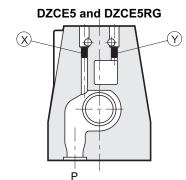
The valves are available with piloting and drainage, both internal and external. The version with external drainage allows a higher backpressure on the unloading.

TYPE OF VALVE		Plug assembly	
	TIPE OF VALVE		Y
IE	INTERNAL PILOT AND EXTERNAL DRAIN	NO	YES
II	INTERNAL PILOT AND INTERNAL DRAIN	NO	NO
EE	EXTERNAL PILOT AND EXTERNAL DRAIN	YES	YES
EI	EXTERNAL PILOT AND INTERNAL DRAIN	YES	NO

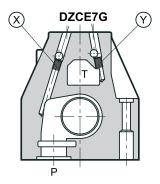
PRESSURES

(bai)

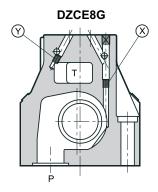
Pressure	MIN	MAX
Pilot pressure on port X	30	210
Pressure on T port with internal drain	-	2
Pressure on T port with external drain	-	250



X: M5x6 plug for external pilot Y: M5x6 plug for external drain



X: M6x8 plug for external pilot Y: M6x8 plug for external drain



X: M6x8 plug for external pilot Y: M6x8 plug for external drain

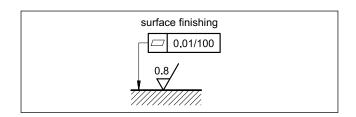
5 - INSTALLATION

The DZC* valves can be installed in any position without impairing correct operation.

Connect the valve T port directly to the tank. Add any backpressure value detected in the T line to the controlled pressure value.

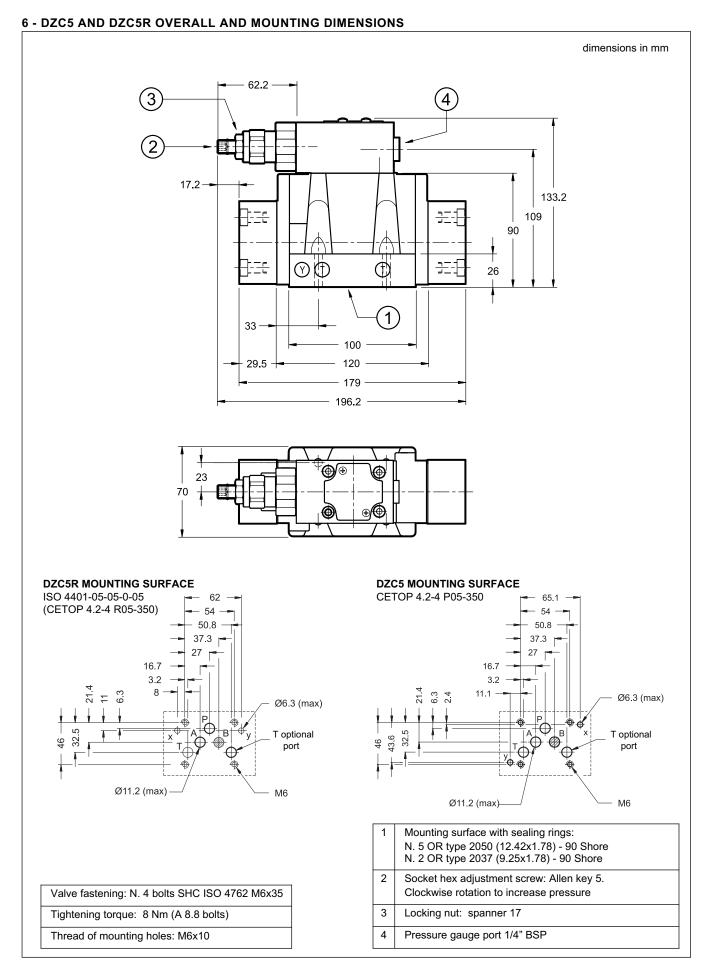
Maximum admissible backpressure in the T line, in operating conditions, is 2 bar.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed, fluid can easily leak between the valve and support surface.



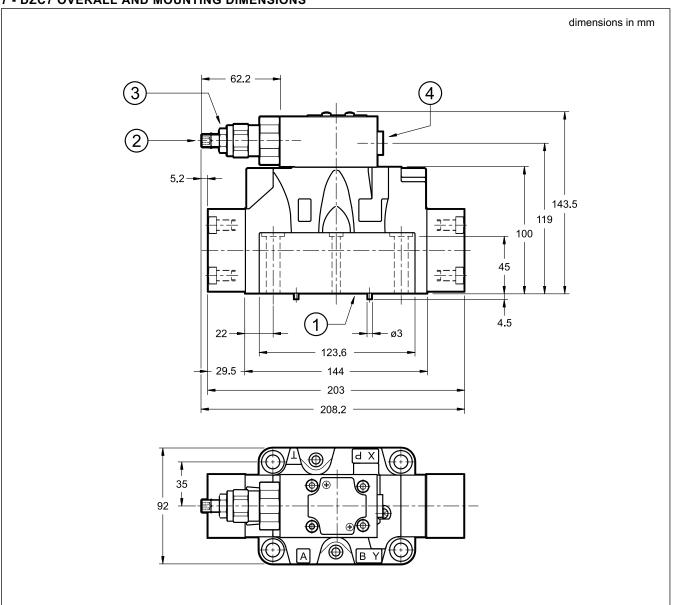
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7 - DZC7 OVERALL AND MOUNTING DIMENSIONS

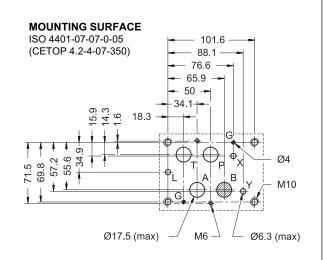


1	Mounting surface with sealing rings: N. 4 OR type 130 (22.22x2.62) - 90 Shore N. 2 OR type 2043 (10.82x1.78) - 90 Shore
2	Socket hex adjustment screw: Allen key 5. Clockwise rotation to increase pressure
3	Locking nut: spanner 17
4	Pressure gauge port 1/4" BSP

Single valve fastening: N. 4 SHC bolts ISO 4762 M10x60 N. 2 SHC bolts ISO 4762 M6x60

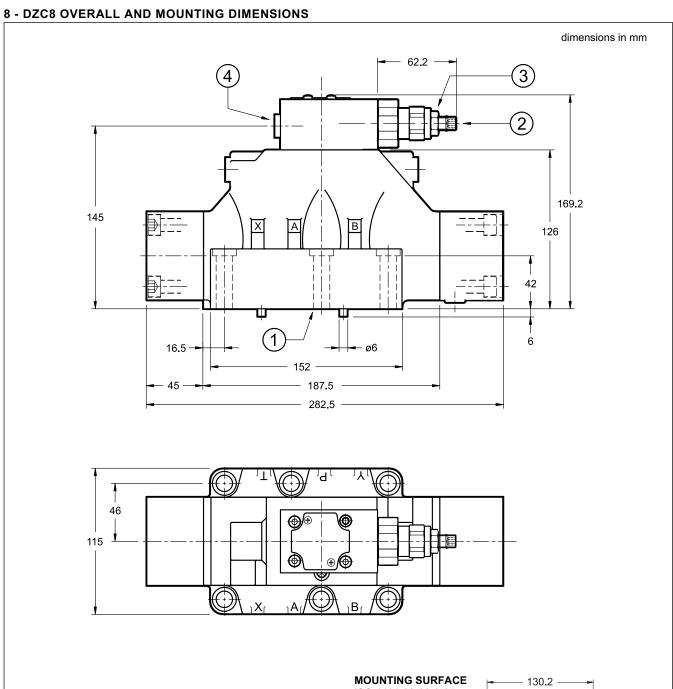
Tightening torque M10x60: 40 Nm (A 8.8 bolts) M6x60: 8 Nm (A 8.8 bolts)

Thread of mounting holes: M6x18; M10x18



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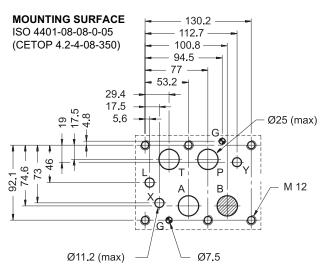


1	Mounting surface with sealing rings: N. 4 OR type 3118 (29.82x2.62) - 90 Shore N: 2 OR type 3081 (20.24x2.62) - 90 Shore
2	Socket hex adjustment screw: Allen key 5. Clockwise rotation to increase pressure
3	Locking nut: spanner 17
5	Pressure gauge port 1/4" BSP

Valve fastening: N. 6 SHC bolts ISO 4762 M12x60

Tightening torque: 69 Nm (A 8.8 bolts)

Thread of mounting holes: M12x20



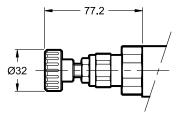
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9 - OPTIONS

The valves can be equipped with adjustment knob instead of the standard socket head screw. Add **K1** at the identification code end (see par.1).



10 - SUBPLATES

(See catalogue 51 000)

		DZC5	DZC7	DZC8
Model with rear ports		PME4-AI5G	PME07-Al6G	-
Model with side ports	s	PME4-AL5G	PME07-AL6G	PME5-AL8G
Thread of ports: P - T - A - B X - Y		3/4" BSP 1/4" BSP	1" BSP 1/4" BSP	1½" BSP 1/4" BSP

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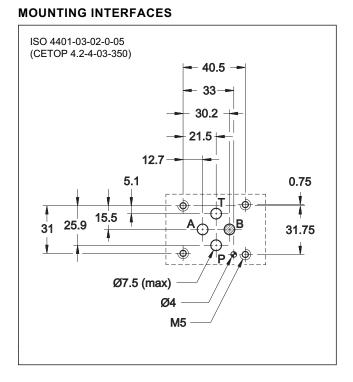


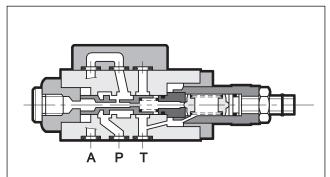
ZC2 BALANCING VALVES SERIES 51

SUBPLATE MOUNTING ISO 4401-03

p max 350 barQ max 25 l/min

OPERATING PRINCIPLE



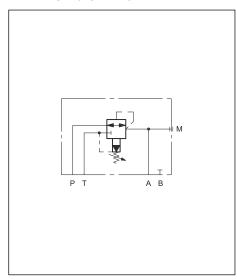


- The type ZC2 balancing valves act as pressure reducing valves that, besides reducing the pressure from line P to user A, allow the flow to return from user A to discharge T when a pressure greater than the set value is generated in the downstream circuit (user A). (A typical case of hydraulic counterweight or load balancing)
- They have a mounting surface in accordance with ISO 4401 standards. Port B is never used.

PERFORMANCES (measured with mineral oil of viscosity 36 cSt at 50°C)

Maximum operating pressure	bar	350	
Maximum flow rate	l/min	25	
Ambient temperature range	°C	-20 / +60	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	According to ISO 4406:1999 class 20/18/1		
Recommended viscosity	cSt	25	
Mass	kg	1,3	

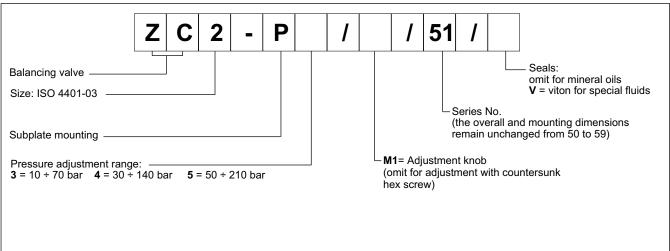
HYDRAULIC SYMBOL



24 300/117 ED 1/4

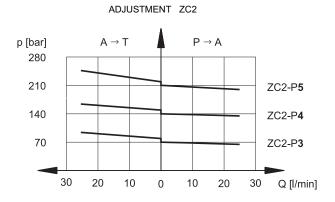


1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES

(values obtained with viscosity of 36 cSt at 50°C)

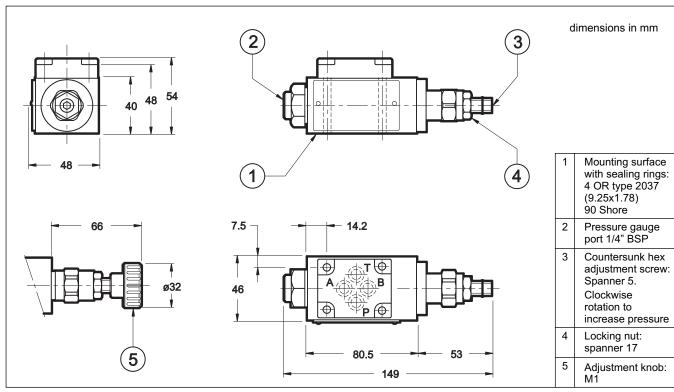


3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4 - ZC2 OVERALL AND MOUNTING DIMENSIONS

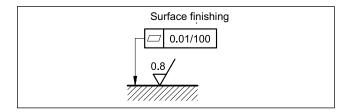


24 300/117 ED 2/4

9 - INSTALLATION

The ZC2 valves can be installed in any position without impairing correct operation.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed, fluid can easily leak between the valve and support surface.



6 - FASTENING BOLTS

Fastening bolts are delivered with the valve.

N. 4 bolts M5x55

Tightening torque: 5 Nm (A 8.8 screws)

7 - SUBPLATES (see cat. 51 000)

Type PMMD-Al3G ports on rear 3/8" BSP

Type PMMD-AL3G side ports 3/8" BSP

24 300/117 ED 3/4



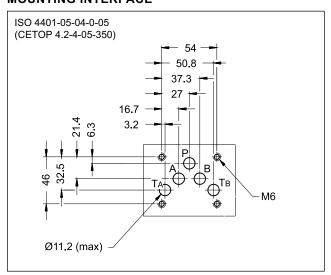


DUPLOMATIC MS S.p.A.





MOUNTING INTERFACE



CONFIGURATIONS

(see hydraulic symbols table)

- Z4M*-I: pressure reduction on line P drainage connected to line T_B.
- Z4M*-A: pressure reduction on line A and full pressure on line B.
- Z4M*-B: pressure reduction on line B and full pressure on line A.

PERFORMANCES

(measured with mineral oil of viscosity 36cSt at 50°C)

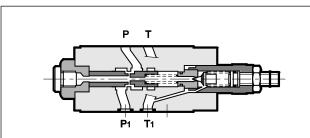
Maximum operating pressure: Z4M*-I Z4M*-A, Z4M*-B	bar	350 210
Maximum flow rate in the controlled line P Maximum flow rate in the free lines Drain flow rate	l/min	80 100 < 0,7
Ambient temperature range	°C	-20 / +60
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Recommended effective viscosity	cSt	25
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15	
Mass	kg	2,7

PILOT OPERATED PRESSURE REDUCING VALVE SERIES 50

MODULAR VERSION ISO 4401-05

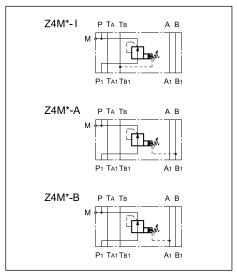
p max 350 barQ max (see table of performances)

OPERATING PRINCIPLE



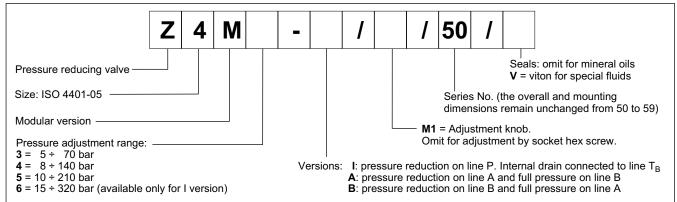
- The Z4M valve is a pilot operated pressure reducing valve shaped as modular version with mounting surface according to ISO 4401 standards.
- It reduces pressure on secondary circuit branches, assuring stability of the controlled pressure and even changing the flow that passes through the valve.
- It can be assembled quickly under ISO 4401-05 directional solenoid valves without the use of pipes.
- It is supplied with a hex socket adjustment screw, locking nut and a travel limiting device for maximum adjustment.
- It is available in four different pressure adjustment ranges, up to 320 bar.

HYDRAULIC SYMBOLS



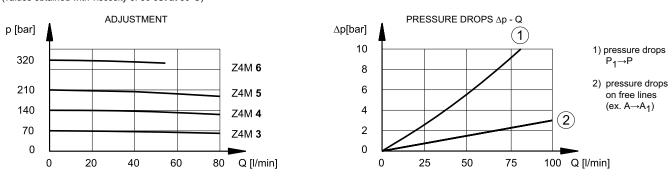
62 300/119 ED 1/2

1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES

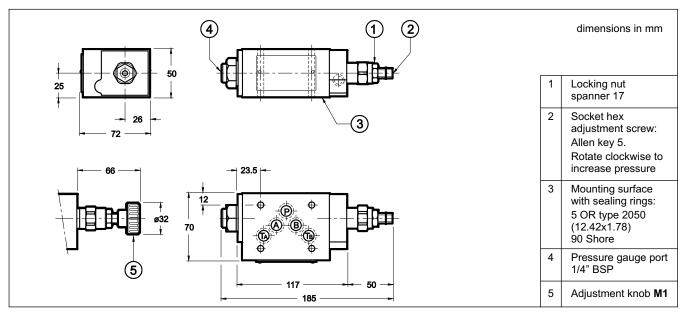
(values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4 - OVERALL AND MOUNTING DIMENSIONS





DUPLOMATIC MS S.p.A.



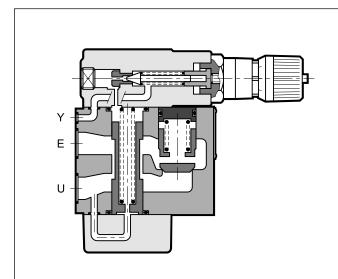


Z*-P PRESSURE REDUCING VALVES SERIES 22

SUBPLATE MOUNTING

Z3-P ISO 5781-06 Z5-P ISO 5781-08

OPERATING PRINCIPLE



 The Z*-P type valves are used when a branch with a lower pressure than the main one is desired in the hydraulic circuits.

Being normally open, they allow passage of oil up to the point when the outlet pressure is less than that set on the valve; the valve closes and keeps the outlet pressure constant when it reaches the set value. The intake pressure fluctuation, for values greater than the set values, does not affect the reduced outlet pressure, and furthermore the particular design of the valve prevents exceeding the set value even in transients.

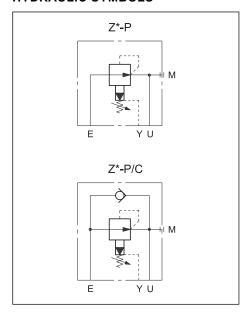
The drainage, to be connected directly to the tank, discharges about 0,8 l/min. The valves are available, upon request, with reduced drainage (0,4 l/min).

 Available even with incorporated check valve upon request, with cracking pressure of 0,5 bar.

PERFORMANCES (measured with mineral oil of viscosity 36 cSt at 50°C)

(modeling man man minoral on or viscosity of sortarion of				
		Z3-P	Z5-P	
Maximum operating pressure	bar	250		
Maximum flow rate	l/min	40	110	
Drain flow rate: for Z*-P for Z*-P*R	l/min	0,8 0,4		
Ambient temperature range	°C	-20 / +60		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	10 ÷ 400		
Fluid contamination degree	According	ording to ISO 4406:1999 classe 20/18/15		
Recommended viscosity	cSt	25		
Mass	kg	3,9 6,1		

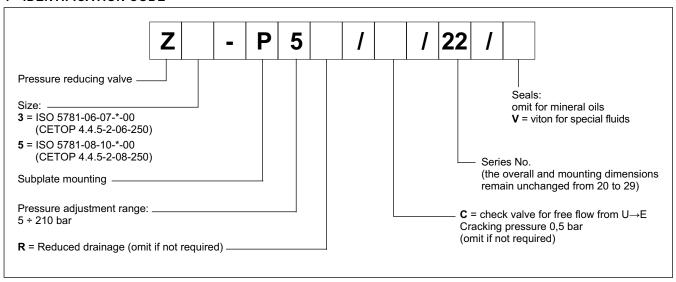
HYDRAULIC SYMBOLS



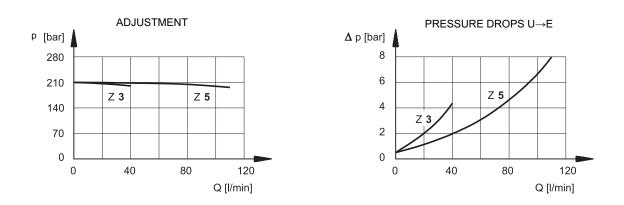
22 300/117 ED 1/4

Z*-P

1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V).

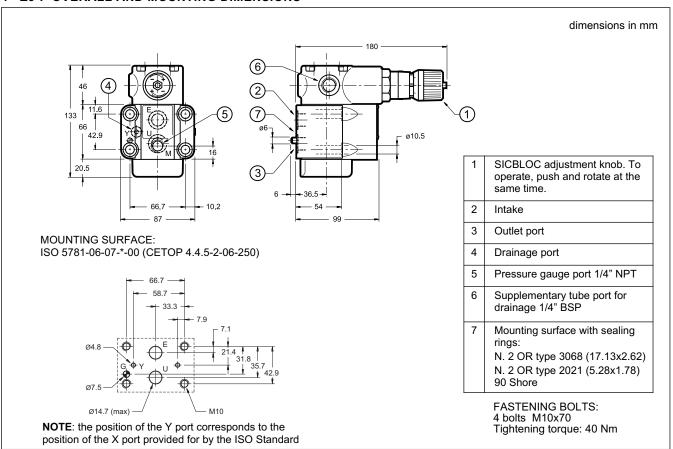
For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

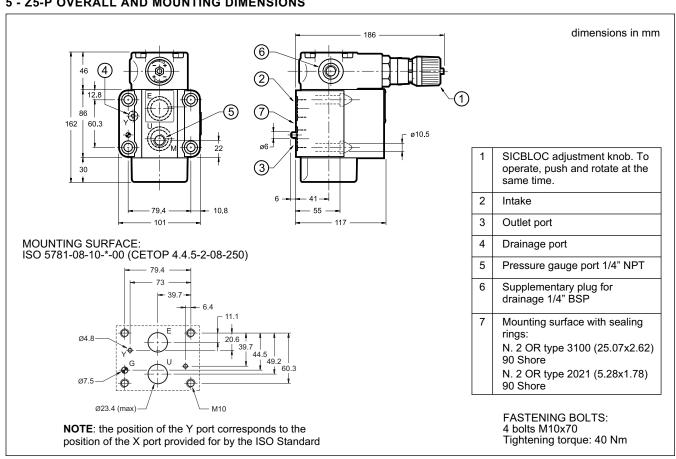
22 300/117 ED 2/4



4 - Z3-P OVERALL AND MOUNTING DIMENSIONS



5 - Z5-P OVERALL AND MOUNTING DIMENSIONS



22 300/117 ED 3/4



Z*-P SERIES 22

6 - SUBPLATES (see catalogue 51 000)

	Z3-P	Z5-P
Туре	PMSZ3-Al4G with rear ports	PMSZ5-Al6G with rear ports
Port dimensions: - E, U - X, Y	1/2" BSP 1/4" BSP	1" BSP 1/4" BSP

