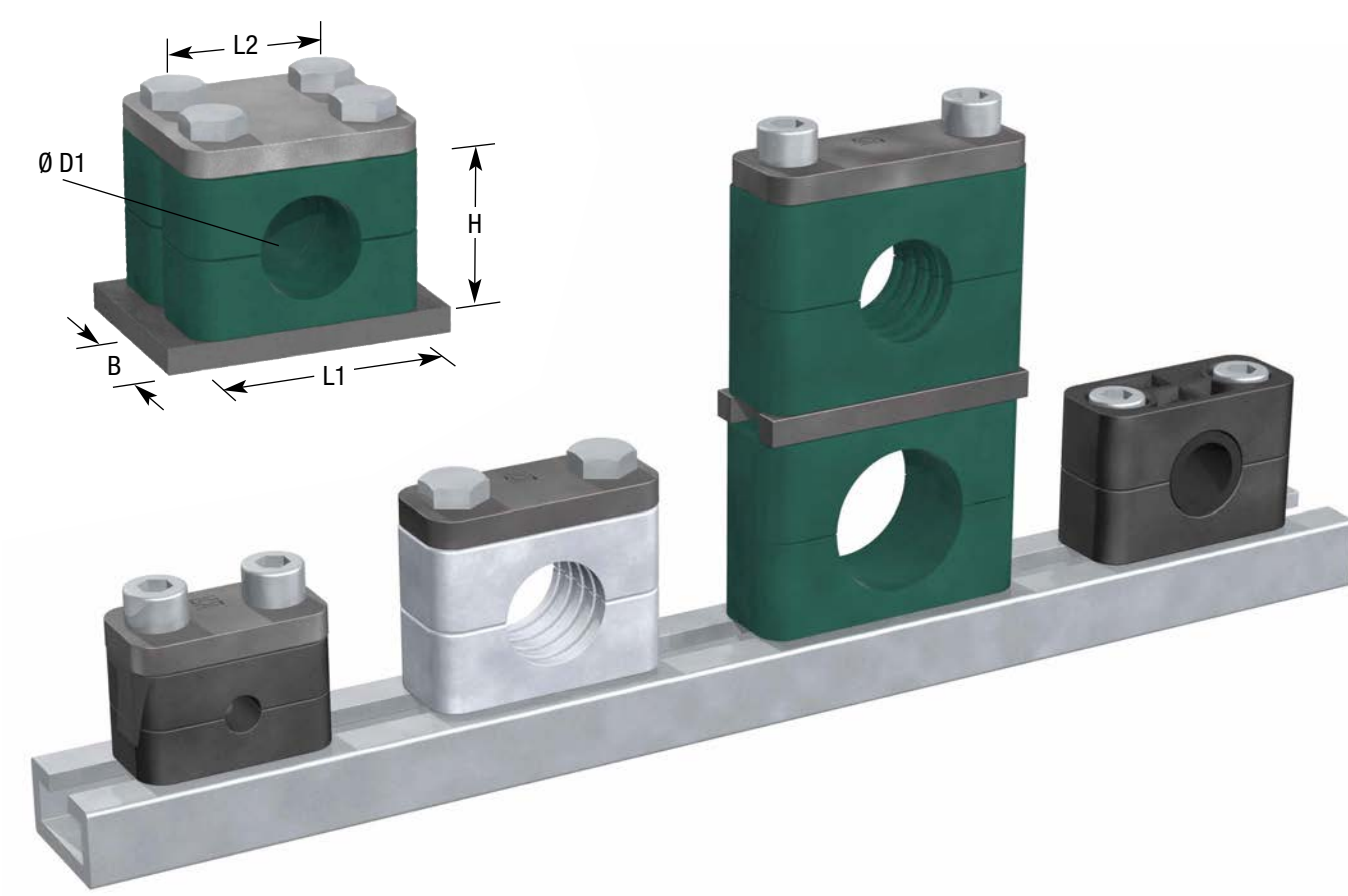


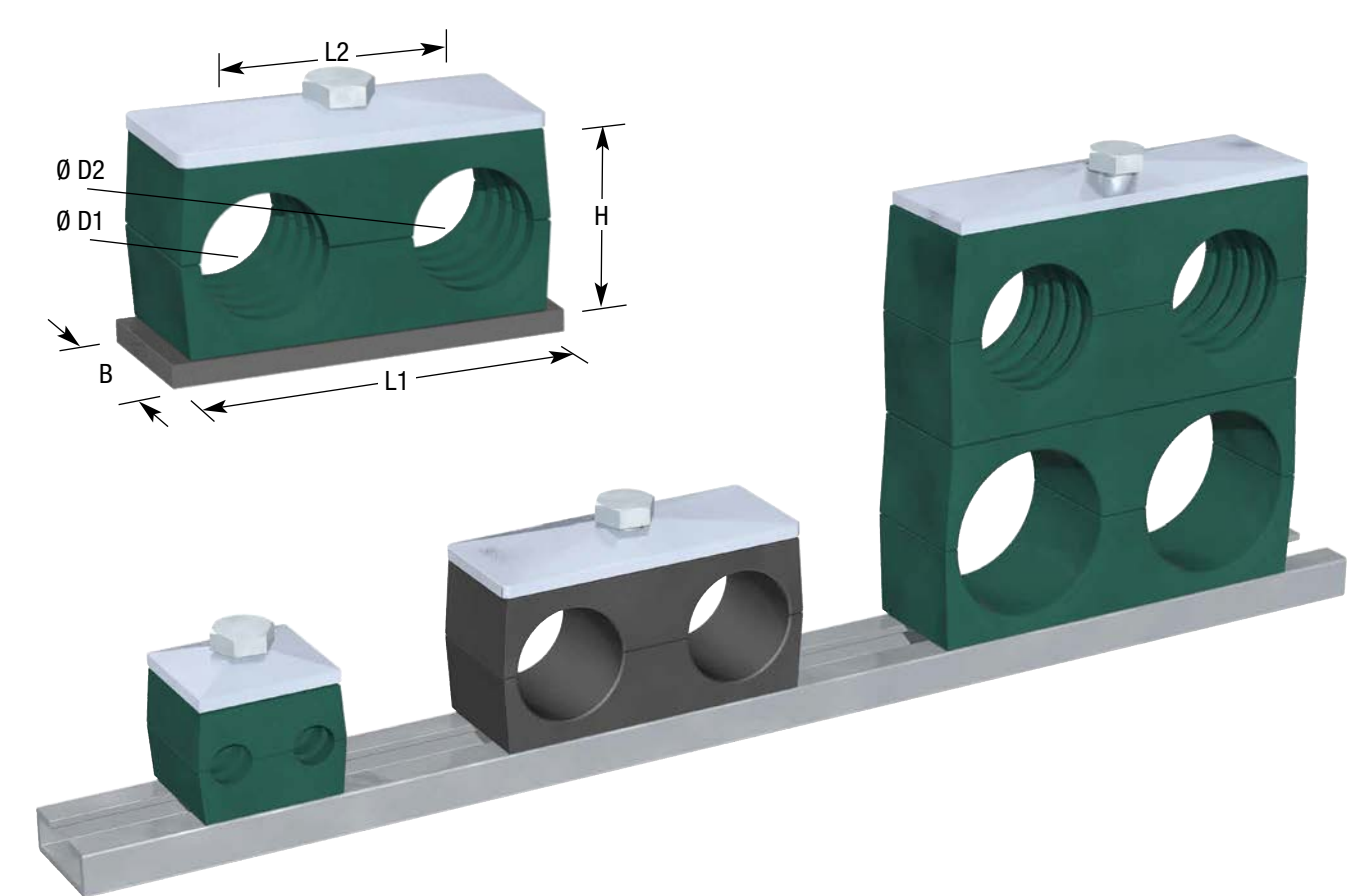
Standard Series

according to DIN 3015, Part 1



Heavy Series

according to DIN 3015, Part 2



Twin Series

according to DIN 3015, Part 3

Groups, Sizes and Diameters								
STAUFF Group	DIN Group	Ø D1 [mm]	Ø D1 [inch]	Nominal Bore Pipe [inch]	H max	L1	L2	B
1	0	6 - 12	1/4" - 3/8"	1/8"	27	28	-	30
1A	1	6 - 12	1/4" - 3/8"	1/8"	27	37	20	
2	2	12,7 - 18	1/2" - 5/8"	1/4" - 3/8"	33	42	26	
3	3	19 - 25,4	3/4" - 1"	1/2"	36	50	33	
4	4	26,9 - 30	-	3/4"	42	59	40	
5	5	32 - 42	1-1/4" - 1-1/2"	1" - 1-1/4"	58	71	52	
6	6	44,5 - 50,8	1-3/4" - 2"	1-1/2"	66	86	66	
7	7	57,2 - 76,1	2-1/4" - 3"	2 - 2-1/2"	93	121	94	
8	8	88,9 - 102	4"	3 - 3-1/2"	118	147	120	

Groups, Sizes and Diameters									
STAUFF Group	DIN Group	Ø D1 [mm]	Ø D1 [inch]	Nominal Bore Pipe [inch]	H max	L1 max	L1 max (AL)	L2	
3S	1	6 - 18	1/4" - 5/8"	1/8" - 3/8"	32	55	56	33	30,5
4S	2	19 - 30	3/4" - 1"	1/2" - 3/4"	48	70	70	45	30,5
5S	3	30 - 42	1-1/4" - 1-1/2"	1" - 1-1/4"	60	85	85	60	30,5
6S	4	38 - 70	1-1/2" - 2-3/4"	1-1/4" - 2"	89	115	120	90	45
7S	5	65 - 88,9	2-3/4" - 3-1/2"	2-1/2" - 3"	120	154	152	122	60
8S	6	88,9 - 133	3-1/2" - 5-1/4"	3" - 4"	168	206	208	168	80
9S	7	133 - 168	5" - 6"	5" - 6"	200	251	255	205	91
10S	8	168 - 219	8"	6" - 8"	270	336	326	265	120
11S	9	219 - 324	-	8" - 12"	410	470	470	395	162
12S	10	356 - 406	-	14" - 16"	530	630	630	534	182

Groups, Sizes and Diameters								
STAUFF Group	DIN Group	Ø D1 / D2 [mm]	Ø D1 / D2 [inch]	Nominal Bore Pipe [inch]	H max	L1 max	L2	B
1D	1	6 - 12	1/4" - 3/8"	1/8"	27	36	20	30
2D	2	12,7 - 18	1/2" - 5/8"	1/4" - 3/8"	27	53	29	
3D	3	19 - 25,4	3/4" - 1"	1/2"	37	67	36	
4D	4	26,9 - 30	-	3/4"	40	80	45	
5D	5	32 - 42	1-1/2"	1 - 1-1/4"	53	106	56	

Materials and Designs of Clamp Bodies		
Standard-Version: Profiled Inside with Tension Clearance	H-Version: Smooth Inside without Tension Clearance	RI-Version with Elastomer Insert (only for STAUFF Groups 4 and 6)
<p>PP PA SA AL*</p>	<p>PP-H PA-H SA-H</p>	<p>PP-R PA-R</p>

PP = Polypropylene PA = Polyamide SA = Santoprene AL = Aluminium | Special materials and designs are available on request
*Type AL only for STAUFF Groups 1A to 6

Materials and Designs of Clamp Bodies		
Standard-Version: Profiled Inside with Tension Clearance	H-Version: Smooth Inside without Tension Clearance	RI-Version with Elastomer Insert (only for STAUFF Groups 4S to 6S)
<p>PP PA SA* AL</p>	<p>PP-H* PA-H* SA-H*</p>	<p>PP-R PA-R</p>

PP = Polypropylene PA = Polyamide SA = Santoprene AL = Aluminium | Special materials and designs are available on request
*Types SA, PP-H, PA-H and SA-H only for STAUFF Groups 3S to 6S

Materials and Designs of Clamp Bodies	
Standard-Version: Profiled Inside with Tension Clearance	H-Version: Smooth Inside without Tension Clearance
<p>PP PA</p>	<p>PP-H PA-H</p>

PP = Polypropylene PA = Polyamide | Special materials and designs are available on request

Types of Mounting																					
Single Weld Plate	SP W2																				
<p>Thickness = 3, from STAUFF Group 7 on = 5</p>	<table border="1"> <tr><th>STAUFF Group</th><th>1</th><th>1A</th><th>2</th><th>3</th><th>4</th><th>5</th><th>6</th><th>7</th><th>8</th></tr> <tr><th>Length L</th><td>31,5</td><td>36</td><td>42</td><td>50</td><td>60</td><td>71</td><td>88</td><td>122</td><td>148</td></tr> </table>	STAUFF Group	1	1A	2	3	4	5	6	7	8	Length L	31,5	36	42	50	60	71	88	122	148
STAUFF Group	1	1A	2	3	4	5	6	7	8												
Length L	31,5	36	42	50	60	71	88	122	148												

Types of Installation	
Cover Plate	DP W2
<p>Hexagon Head Bolt AS W1</p>	

Types of Mounting																															
Elongated Weld Plate	SPV W2																														
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Types of Installation	
Cover Plate	DP
<p>Hexagon Head Bolt AS W1</p>	

Types of Mounting																									
Twin Weld Plate	DSP W2																								
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Types of Installation	
Insert (Plastic / Steel)	E
<p>Hexagon Head Bolt AS W1</p>	

Types of Mounting																																	
Group Weld Plate	RAP W1																																
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Types of Installation	
Socket Cap Screw (with Washer)	IS W1
<p>Socket Head Screw (with Washer) LI W1</p> <p>(LI only for STAUFF Groups 1A to 6)</p>	

Types of Mounting																					
Channel Rail Adaptor	CRA W1																				
<p>Hexagon Head Bolt AS W1</p>	<table border="1"> <tr><th>STAUFF Group</th><th>1</th><th>1A</th><th>2</th><th>3</th><th>4</th><th>5</th><th>6</th><th>7</th><th>8</th></tr> <tr><th>Bolt M6 x</th><td>20</td><td>20</td><td>25</td><td>30</td><td>35</td><td>50</td><td>60</td><td>90</td><td>110</td></tr> </table>	STAUFF Group	1	1A	2	3	4	5	6	7	8	Bolt M6 x	20	20	25	30	35	50	60	90	110
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Types of Installation	
Safety Locking Plate	SIG W1
<p>Stacking Bolt AF W1</p>	

Types of Mounting																					
Hexagon Rail Nut	SM W1																				
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Types of Installation										
Hexagon Rail Nut	GMV W1									
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Types of Installation									
Mounting Rail	STSV W1								
<p>Length L = 1000 or 2000</p>	<table border="1"> <tr><th>STAUFF Group</th><th>3S to 6S</th></tr> <tr><th>Thickness S</th><td>8 8 8 10 10 15 15 25 30 30</td></tr> <tr><th>Bolt</th><td>M10 x 25 M10 x 40 M10 x 51 M12 x 82 M16 x 110 M20 x 150 M24 x 180 M30 x 256</td></tr> <tr><th>Width across flats SW</th><td>15 15 15 17 21 27 30 46</td></tr> </table>	STAUFF Group	3S to 6S	Thickness S	8 8 8 10 10 15 15 25 30 30	Bolt	M10 x 25 M10 x 40 M10 x 51 M12 x 82 M16 x 110 M20 x 150 M24 x 180 M30 x 256	Width across flats SW	15 15 15 17 21 27 30 46
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Single Weld Plate	SPAL W2																																												
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Types of Installation	
Cover Plate for Single Clamps	DPAL W2
<p>Hexagon Head Bolt AS W1</p>	

Types of Mounting																																													
Weld Plate for Double Clamps	SPAS W2																																												
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Types of Installation	
Cover Plate for Double Clamps	DPAS W2
<p>Hexagon Head Bolt AS W1</p>	

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Elongated Weld Plate for Single Clamps	SPAL / DUEB W2																																																																		
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Types of Installation											
Socket Cap Screw	IS W1										
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Types of Installation	
Safety Locking Plate	SIP W2
<p>Stacking Bolt AF W2</p>	

Types of Mounting										
Hexagon Rail Nut	GMV W1									
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Hexagon Rail Nut	SM W1																								
	<table border="1"> <tr><th>STAUFF Group</th><th>1D</th><th>2D</th><th>3D</th><th>4D</th><th>5D</th></tr> <tr><th>Length L</th><td>25,5</td><td>25,5</td><td></td><td></td><td></td></tr> <tr><th>Width B</th><td>10,4</td><td>10,4</td><td></td><td></td><td></td></tr> <tr><th>Height H</th><td>14,2</td><td>13</td><td></td><td></td><td></td></tr> </table>	STAUFF Group	1D	2D	3D	4D	5D	Length L	25,5	25,5				Width B	10,4	10,4				Height H	14,2	13			
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Types of Installation																			
Mounting Rail	TS W1																		
<p>Length L = 1000 or 2000, Height H = 11, 14 or 30</p>	<table border="1"> <tr><th>STAUFF Group</th><th>1D</th><th>2D</th><th>3D</th><th>4D</th><th>5D</th></tr> <tr><th>Bolt</th><td>M6 x 20</td><td>M8 x 20</td><td>M8 x 29</td><td>M8 x 34</td><td>M8 x 46</td></tr> <tr><th>Width across flats SW</th><td>11</td><td>12</td><td>12</td><td>12</td><td>12</td></tr> </table>	STAUFF Group	1D	2D	3D	4D	5D	Bolt	M6 x 20	M8 x 20	M8 x 29	M8 x 34	M8 x 46	Width across flats SW	11	12	12	12	12
STAUFF Group	1D	2D	3D	4D	5D														
Bolt	M6 x 20	M8 x 20	M8 x 29	M8 x 34	M8 x 46														
Width across flats SW	11	12	12	12	12														

Types of Mounting													
Weld Plate	SP W2												
<p>Thickness = 3, from STAUFF Group 20 on = 5</p>	<table border="1"> <tr><th>STAUFF Group</th><th>1D</th><th>2D</th><th>3D</th><th>4D</th><th>5D</th></tr> <tr><th>Length L</th><td>37</td><td>55</td><td>70</td><td>85</td><td>110</td></tr> </table>	STAUFF Group	1D	2D	3D	4D	5D	Length L	37	55	70	85	110
STAUFF Group	1D	2D	3D	4D	5D								
Length L	37	55	70	85	110								

Types of Installation	
Cover Plate	GD W1
<p>Hexagon Head Bolt AS W1</p>	

Types of Mounting																									
Group Weld Plate	RAP W1																								
<p>Thickness = 3, from STAUFF Group 20 on = 5</p>	<table border="1"> <tr><th>STAUFF Group</th><th>1D</th><th>2D</th><th>3D</th><th>4D</th><th>5D</th></tr> <tr><th>Length L1</th><td>196</td><td>288</td><td>358</td><td>358</td><td>558</td></tr> <tr><th>Length L2</th><td>40</td><td>58</td><td>72</td><td>90</td><td>112</td></tr> <tr><th>Number of Clamps</th><td>5</td><td>5</td><td>5</td><td>5</td><td>5</td></tr> </table>	STAUFF Group	1D	2D	3D	4D	5D	Length L1	196	288	358	358	558	Length L2	40	58	72	90	112	Number of Clamps	5	5	5	5	5
STAUFF Group	1D	2D	3D	4D	5D																				
Length L1	196	288	358	358	558																				
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Number of Clamps	5	5	5	5	5																				

Types of Installation	
Channel Rail Adaptor	CRA W1
<p>Hexagon Head Bolt AS W1</p>	